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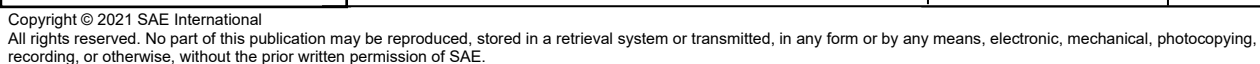


TABLE 1 - PART NUMBERS AND DIMENSIONS

PART NUMBER	L	K	APPROX MASS LB/100	PART NUMBER	L	K	APPROX MASS LB/100
MS9502-04	.490- .510	.088- .108	2.15	MS9502-32	2.740-2.760	1.815-1.875	7.03
MS9502-05	.552- .572	.088- .108	2.29	MS9502-33	2.865-2.885	1.940-2.000	7.30
MS9502-06	.615- .635	.088- .108	2.42	MS9502-34	2.990-3.010	2.065-2.125	7.57
MS9502-07	.678- .698	.088- .108	2.56	MS9502-35	3.115-3.135	2.190-2.250	7.80
MS9502-08	.740- .760	.088- .108	2.70	MS9502-36	3.240-3.260	2.315-2.375	8.11
MS9502-09	.802- .822	.088- .108	2.83	MS9502-37	3.365-3.885	2.440-2.500	8.38
MS9502-10	.865- .885	.088- .108	2.97	MS9502-38	3.490-3.510	2.565-2.625	8.65
MS9502-11	.928- .948	.088- .108	3.10	MS9502-39	3.615-3.635	2.690-2.750	8.92
MS9502-12	.990-1.010	.088- .125	3.24	MS9502-40	3.740-3.760	2.815-2.875	9.19
MS9502-13	1.052-1.072	.128- .188	3.37	MS9502-41	3.865-3.885	2.940-3.000	9.46
MS9502-14	1.115-1.135	.190- .250	3.51	MS9502-42	3.990-4.010	3.065-3.125	9.73
MS9502-15	1.178-1.198	.252- .312	3.64	MS9502-43	4.115-4.135	3.190-3.250	10.00
MS9502-16	1.240-1.260	.315- .375	3.78	MS9502-44	4.240-4.260	3.315-3.375	10.27
MS9502-17	1.302-1.322	.378- .438	3.91	MS9502-45	4.365-4.385	3.440-3.500	10.54
MS9502-18	1.365-1.385	.440- .500	4.05	MS9502-46	4.490-4.510	3.565-3.625	10.81
MS9502-19	1.428-1.448	.502- .562	4.16	MS9502-47	4.615-4.635	3.690-3.750	11.08
MS9502-20	1.490-1.510	.565- .625	4.32	MS9502-48	4.740-4.780	3.815-3.875	11.36
MS9502-21	1.552-1.572	.628- .688	4.45	MS9502-49	4.865-4.885	3.490-4.000	11.63
MS9502-22	1.615-1.635	.690- .750	4.59	MS9502-50	4.990-5.010	4.085-4.125	11.90
MS9502-23	1.678-1.698	.752- .812	4.73	MS9502-51	5.115-5.135	4.190-4.250	12.17
MS9502-24	1.740-1.760	.815- .875	4.86	MS9502-52	5.240-5.260	4.315-4.375	12.44
MS9502-59	1.802-1.822	.878- .938	5.00	MS9502-53	5.365-5.385	4.440-4.500	12.71
MS9502-25	1.865-1.885	.940-1.000	5.13	MS9502-54	5.490-5.510	4.565-4.625	12.98
MS9502-60	1.928-1.948	1.002-1.062	5.27	MS9502-55	5.615-5.635	4.690-4.750	13.25
MS9502-26	1.990-2.010	1.065-1.125	5.40	MS9502-56	5.740-5.760	4.815-4.875	13.52
MS9502-27	2.115-2.135	1.190-1.250	5.67	MS9502-57	5.865-5.885	4.940-5.000	13.78
MS9502-28	2.240-2.260	1.315-1.375	5.94	MS9502-58	5.990-6.010	5.065-5.125	14.06
MS9502-29	2.365-2.385	1.440-1.500	6.21				
MS9502-30	2.490-2.510	1.565-1.625	6.48				
MS9502-31	2.615-2.635	1.690-1.750	6.75				

NOTES:

- 1/1/ FOR PART NUMBERS MS9502-04 THROUGH MS9502-19, DATUM **Z** (THREAD PD) SHALL REPLACE DATUM **Y**.
2. MATERIAL: CORROSION AND HEAT RESISTANT STEEL AMS5731 (COMPOSITION SIMILAR TO UNS S66286).
3. PROCUREMENT SPECIFICATION: AS7477.
4. FLUORESCENT PENETRANT INSPECTION PER ASTM E1417/E1417M TYPE I, SENSITIVITY LEVEL 2 MIN.
5. INCOMPLETE THREADS NOT TO ENTER FILLET.
6. SURFACE TEXTURE: SYMBOLS PER ASME Y14.36M. REQUIREMENTS PER ASME B46.1. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES Ra.
7. BREAK SHARP EDGES .003 TO .015, UNLESS OTHERWISE SPECIFIED.
8. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982 (ASME PUBLICATION).
9. DIMENSIONS ARE IN INCHES.
10. DO NOT USE UNASSIGNED PART NUMBERS.
11. UNLESS OTHERWISE SPECIFIED, PART INVENTORY MANUFACTURED TO PREVIOUS REVISIONS OF THE APPLICABLE DRAWING OR SPECIFICATION MAY BE PROCURED AND USED UNTIL STOCK IS DEPLETED.

	AEROSPACE STANDARD	AS9502™ SHEET 2 OF 3	REV. C
	BOLT, MACHINE - HEXAGON HEAD, DRILLED, 1 HOLE, FULL SHANK, CRES, UNS S66286, 130 KSI MIN, .3125-24 UNJF-3A		