

SAE Aerospace An SAE International Group	AEROSPACE STANDARD AMENDMENT	AS85049/94A-A3	
	Issued	2006-06	

Connector Accessories, Electrical,
Mounting Device, Flange Type, Category 7,
Full Perimeter

Present Requirement: Sheet 4, Note 4, Clinch Nuts: In accordance with NASM45938, clean and de-scale in accordance with ASTM A 380 and passivated in accordance with AMS-QQ-P-35, followed by a solid film lubricant coating per MIL-PERF-46010.

Change Requirement: Sheet 4, Note 4, Clinch Nuts: In accordance with NASM45938, clean and de-scale in accordance with ASTM A380 and/or passivated in accordance with AMS QQ-P-35, followed by a solid film lubricant coating per MIL-PERF-46010.

Rationale: Manufacturing feasibility. Parts can be tested in accordance with ASTM A380 to determine whether passivation per AMS QQ-P-35 is required or not.

Note: Changing the Clinch Nut on any qualified part will require re-qualification.

Amendment A2: June 2005

Present Requirement: Sheet 2, Table 1 – Dimensions;

C +/- .015

.570
.720
.855
.984
1.094
1.220
1.345
1.478
1.595
1.658

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