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AS39029/47

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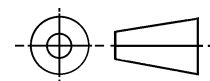
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THIRD ANGLE PROJECTION



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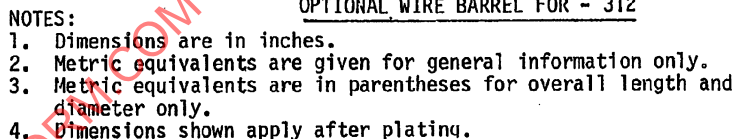
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AEROSPACE STANDARD

CONTACTS, ELECTRICAL CONNECTOR,
PIN, CRIMP REMOVABLE (FOR MIL-C-81511
SERIES 1 AND 2 CONNECTORS)

AS39029/47
SHEET 1 OF 5



The technical drawing illustrates the geometry of a connector contact. The main view shows a side profile with various features labeled: N, A, J, RR, C, V, FF, G, B, K, D INSPECTION (ONE WALL), U RAD, and E (REF). Dimensions include angles like 32°, 28°, 70°, 50°, 43°, and .002/.000R radii. Two detailed insets are provided: one for 'SIZE ONLY' showing a trapezoidal shape with dimensions T, .055 DIA, .050, and U RAD; another for '12 SIZE ONLY' showing a similar shape with dimensions .055 DIA, .050, and U RAD.

NOTES:

- Dimensions are in inches.
- Metric equivalents are given for general information only.
- Metric equivalents are in parentheses for overall length and diameter only.
- Dimensions shown apply after plating.

OPTIONAL WIRE BARREL FOR - 312

This section shows a cross-section of an optional wire barrel for size 312. It includes dimensions for diameters (.120, .110, .032, .028 DIA) and angles (47°, 43°).

FIGURE 1. CONNECTOR CONTACT.

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Dimensions.

BIN code	A	B	C (DEG)	D DIA	E DIA	F DIA	FF DIA	G DIA	GG DIA	J DIA	K	L
312	.391 .382	.201	8	.022	.020 .018	.064 (1.63)	N/A	.0545	.050	.051	.235	.006 .003
314		.190	7	.018	.037 .035	.062 (1.57)		.052	.048	.049	.215	
316		.252 .241	11 10	.032 .026	.050 .048	.103 (2.62) .100 (2.54)		.078 .075	.078 .076	.078 .076	.276 .256	
337		.257			.068 .066	.133 (3.38) .130 (3.30)		.113 .110	.105 .101	.103 .101	.113 .110	.286 .266
339					.246	.102 .098		.190 (4.83) .187 (4.75)	.161 .158	.152 .148	.158 .155	.161 .158

BIN code	M (REF)	N DIA	P DIA	R	RR	S	T	U RAD	V DIA	W	APPROX. WEIGHT (LBS)	
312	.749 (19.02)	.0275	.039	.254	.030 Min.	.186 .179	.029	.009	N/A	N/A	.00037	
314		.0265	.036	.249			.024	.006			.00031	
316	.745 (19.15)	.041	.065	.259 .254			.030	.016	.0805	.120	.00066	
		.039	.062					.030	.016	.078	.114	
337		.0635	.099				.025	.010	N/A	N/A	.00127	
		.0615	.096									
339		.095	.145			N/A	.041			.00225		
		.093	.142			.031						

FIGURE 1. CONNECTOR CONTACT - CONTINUED.

REQUIREMENTS:

Dimensions, design characteristics, and configuration: See figure 1 and table I.

Tools: See table II.

Vibration: Method 2005 of MIL-STD-1344, test condition IV.

Shock (specified pulse): Method 2004 of MIL-STD-1344, test condition A.

Mating contact: MIL-C-39029/45 and MIL-C-39029/33, MIL-C-39029/16 and MIL-C-39029/17.

NOTE: For MIL-C-81511 connectors, series 1 is intermateable with series 3 and series 2 is intermateable with series 4. The respective contacts for these connectors are required to be intermateable but are not interchangeable.

QPL evaluating activity: Naval Avionics Center, Code B-714, Indianapolis, Indiana 46218.

Military part number: See table III.

TABLE I. DESIGN CHARACTERISTICS.

BIN code	Color bands			Mating end size	Wire barrel size	Type	Class
	1st	2nd	3rd				
312	Orange	Brown	Red	23	28	A	B
314	Orange	Brown	Yellow	23	22	A	B
316	Orange	Brown	Blue	20	20	A	B
337	Orange	Orange	Violet	15	15	A	B
339	Orange	Orange	White	12	12	A	B

TABLE II. TOOLS.

BIN code	Basic crimping tool	Positioner	Installing tool	Removal tool
312	M22520/2-01	M22520/2-03	M81969/2-01	M81969/3-05
314	M22520/2-01	M22520/2-03	M81969/2-01	M81969/3-05
316	M22520/1-01 M22520/7-01	M22520/1-08 Red M22520/7-09	M81969/2-02	M81969/3-06
337	M22520/1-01 M22520/7-01	M22520/1-08 Blue M22520/7-10	M81969/2-03	M81969/3-07
339	M22520/1-01	M22520/1-08 Yellow	M81969/2-04	M81969/3-08