



AEROSPACE MATERIAL SPECIFICATION

AMS4319**REV. B**

Issued 1994-07
Revised 2003-08
Reaffirmed 2013-12

Superseding AMS4319A

Aluminum Alloy, Rolled or Cold Finished, Bars and Rods
12.2Si - 1.0Mg - 0.90Cu - 0.90Ni (4032-T651)
Solution Heat Treated, Stress-Relieved, and Artificially Aged
(Composition similar to UNS A94032)

RATIONALE

AMS4319B has been reaffirmed to comply with the SAE five-year review policy.

1. SCOPE:

1.1 Form:

This specification covers an aluminum alloy in the form of bars and rods.

1.2 Application:

These products have been used typically for parts requiring wear resistance and moderate strength where limited formability is acceptable, but usage is not limited to such applications.

2. APPLICABLE DOCUMENTS:

The issue of the following documents in effect on the date of the purchase order forms a part of this specification to the extent specified herein. The supplier may work to a subsequent revision of a document unless a specific document issue is specified. When the referenced document has been cancelled and no superseding document has been specified, the last published issue of that document shall apply.

2.1 SAE Publications:

Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15096-0001 or www.sae.org.

AMS 2355 Quality Assurance Sampling and Testing, Aluminum Alloys and Magnesium Alloys, Wrought Products, Except Forging Stock, and Rolled, Forged, or Flash Welded Rings

AMS 2772 Heat Treatment of Aluminum Alloy Raw Material

AS1990 Aluminum Alloy Tempers

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<http://www.sae.org/technical/standards/AMS4319B>**

2.2 ASTM Publications:

Available from ASTM, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959 or www.astm.org.

ASTM B 660 Packaging/Packing of Aluminum and Magnesium Products
ASTM B 666/B 666M Identification of Aluminum and Magnesium Alloy Products

2.3 ANSI Publications:

Available from ANSI, 25 West 43rd Street, New York, NY 10036 or www.ansi.org.

ANSI H35.2 Dimensional Tolerances for Aluminum Mill Products
ANSI H35.2M Dimensional Tolerances for Aluminum Mill Products (Metric)

3. TECHNICAL REQUIREMENTS:

3.1 Composition:

Shall conform to the percentages by weight shown in Table 1, determined in accordance with AMS 2355.

TABLE 1 - Composition

Element	min	max
Silicon	11.0	13.5
Iron	--	1.0
Copper	0.50	1.3
Magnesium	0.8	1.3
Chromium	--	0.10
Zinc	--	0.25
Nickel	0.50	1.3
Other Elements, each	--	0.05
Other Elements, total	--	0.15
Aluminum	remainder	

3.2 Condition:

Solution heat treated, stress-relieved by stretching to produce a nominal permanent set of 1.5% but not less than 1% nor more than 3%, and artificially aged to the T651 temper (See AS1990) in accordance with AMS 2772.

3.2.1 Bars and rods stress-relieved by stretching shall receive no further straightening operations after stretching unless specifically authorized by purchaser.

3.3 Properties:

Product shall conform to the following requirements, determined in accordance with AMS 2355 on the mill product:

- 3.3.1 Tensile Properties: Shall be as shown in Table 2 for product 0.750 to 3.500 inches (19.05 to 88.90 mm), inclusive, in nominal diameter or least distance between parallel sides.

TABLE 2 - Minimum Tensile Properties

Property	Value
Tensile Strength	52.0 ksi (358 MPa)
Yield Strength at 0.2% Offset	48.0 ksi (331 MPa)
Elongation in 2 Inches (50.8 mm) or 4D	4%

3.4 Quality:

The product, as received by purchaser, shall be uniform in quality and condition, sound, and free from foreign materials and from imperfections detrimental to usage of the product.

3.5 Tolerances:

Shall conform to all applicable requirements of ANSI H35.2 or ANSI H35.2M.

4. QUALITY ASSURANCE PROVISIONS:

4.1 Responsibility for Inspection:

The vendor of the product shall supply all samples for vendor's tests and shall be responsible for the performance of all required tests. Purchaser reserves the right to sample and to perform any confirmatory testing deemed necessary to ensure that the product conforms to specified requirements.

4.2 Classification of Tests:

- 4.2.1 Acceptance Tests: Composition (3.1) and tensile properties (3.3.1) are acceptance tests and, except for composition, shall be performed on each inspection lot.

4.3 Sampling and Testing:

Shall be in accordance with AMS 2355.

4.4 Reports:

The vendor of the product shall furnish with each shipment a report stating that the product conforms to the composition and tolerances, and showing numerical results of tests on each inspection lot to determine conformance to the other acceptance test requirements. This report shall include the purchase order number, inspection lot number(s), AMS 4319B, size, and quantity. The report shall also identify the producer, the product form, and the size of the mill product.

4.5 Resampling and Retesting:

Shall be in accordance with AMS 2355.

5. PREPARATION FOR DELIVERY:

5.1 Identification:

Shall be in accordance with ASTM B 666/B 666M.

5.2 Packaging:

5.2.1 Product shall be protected from damage during storage and shipment by a method determined by vendor unless specified by purchaser. Examples of typical protective methods include but are not limited to interleaving with paper or oiling of the surface.

5.2.2 The product shall be prepared for shipment in accordance with ASTM B 660 and in compliance with applicable rules and regulations pertaining to the handling, packaging, and transportation of the product to ensure carrier acceptance and safe delivery.

6. ACKNOWLEDGMENT:

A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.

7. REJECTIONS:

Product not conforming to this specification, or to modifications authorized by purchaser, will be subject to rejection.

8. NOTES:

8.1 A change bar (I) located in the left margin is for the convenience of the user in locating areas where technical revisions, not editorial changes, have been made to the previous issue of a specification. An (R) symbol to the left of the document title indicates a complete revision of the specification, including technical revision. Change bars and (R) are not used in original publications, nor in specifications that contain editorial changes only.

8.2 Terms used in AMS are clarified in ARP1917.